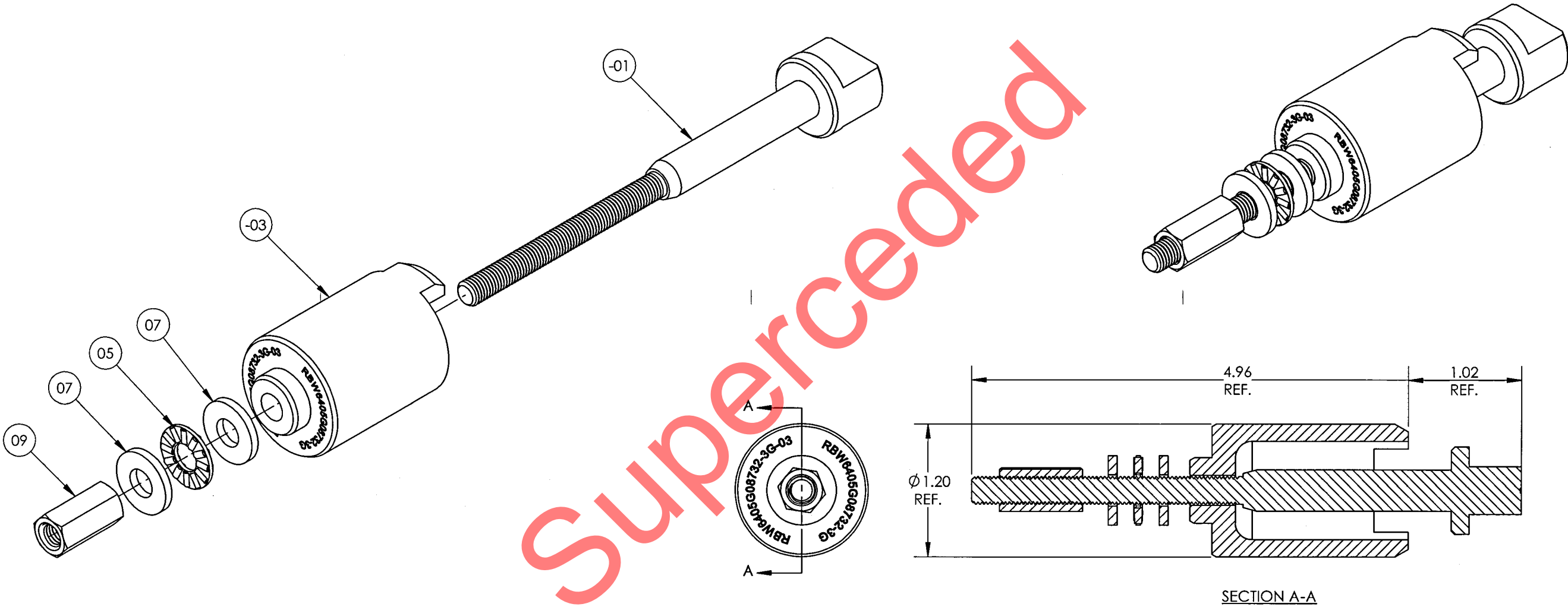


ITEM #	QTY	PART #	TITLE	PG
-01	1	RBW6405G08732-3G-01	EXTRACTOR ROD	2
-03	1	RBW6405G08732-3G-03	RECEIVER	3
05	1	TIMKEN NTA-411	THRUST BEARING 1/4" ID	-
07	2	TIMKEN TRC-411	TRUST WASHER 1/4" ID.	-
09	1	MSC#64828082	COUPLING NUT 1/4"-28 UNF	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	SHT 2 ADDED 1.88 DIM SHT 3 CHANGED .04 CHAM FROM 30 TO 45 . CORRECTED T/N ENGRAVE NOTE	-	3-11-11	JAG	DW
B	CORRECTED -03 DIMENSION CALL OUT FROM .04in[1mm] X 45 (x2) TO 30	-	9-25-12	RJC	GE
C	-3 CH'D MATERIAL WAS 6061 IS 7075. -7 CH'D B.O. WAS TIKMEN TRA-411 IS TIKMEN TRC-411.	-	3/12/13	BIM	DW
D	CORRECTED -03 2X .04in. X 30 CHAMFER, WAS SHOWN INCORRECT.	-	8/6/13	RJC	GE
E	TEMPLATE UPDATED, TYPO CORRECTED IN NOTE 8), ENGRAVE P/N ON SHEET 2 CHANGED FOR RBW6405G08732-3G, CLASS ON SHEET 2 1/4"-28 UNF - 2A ADDED, "MADE IN USA" SHEET 3 REMOVED,	17-692	17.10.03	VM	WM



RBW6405G08732-3G TAIL ROTOR BUSHING REMOVAL TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) USED IN KIT RBW6405G086632-3G
 - 8) REF AGUSTA P/N 3G6405G08732

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE TAIL ROTOR BUSHING REMOVAL TOOL			
DWG NO. RBW6405G08732-3G		REV E	
DESIGN BY:	VM 10/3/2017	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 10/23/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 10/23/2017	X ± .1	SURFACES = 125
MFG. APPR:	DD 11/01/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/02/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/23/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	SHEET 1 OF 3
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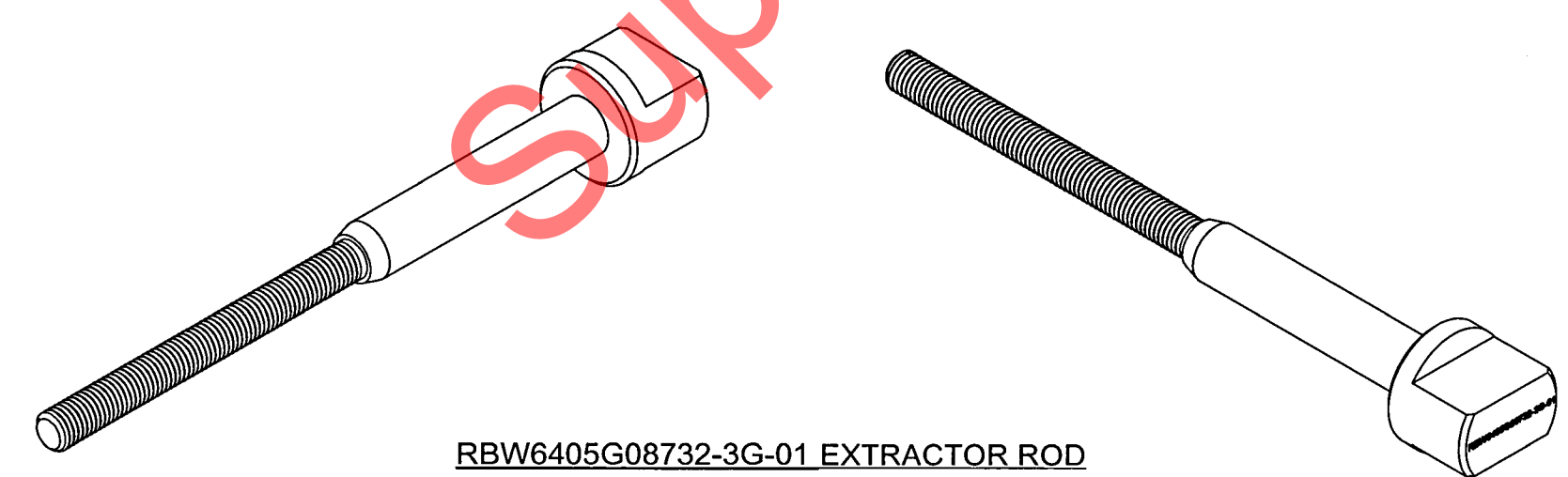
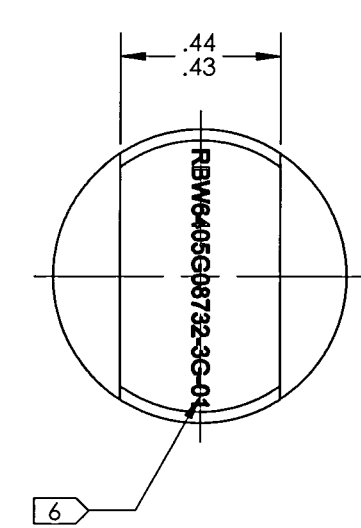
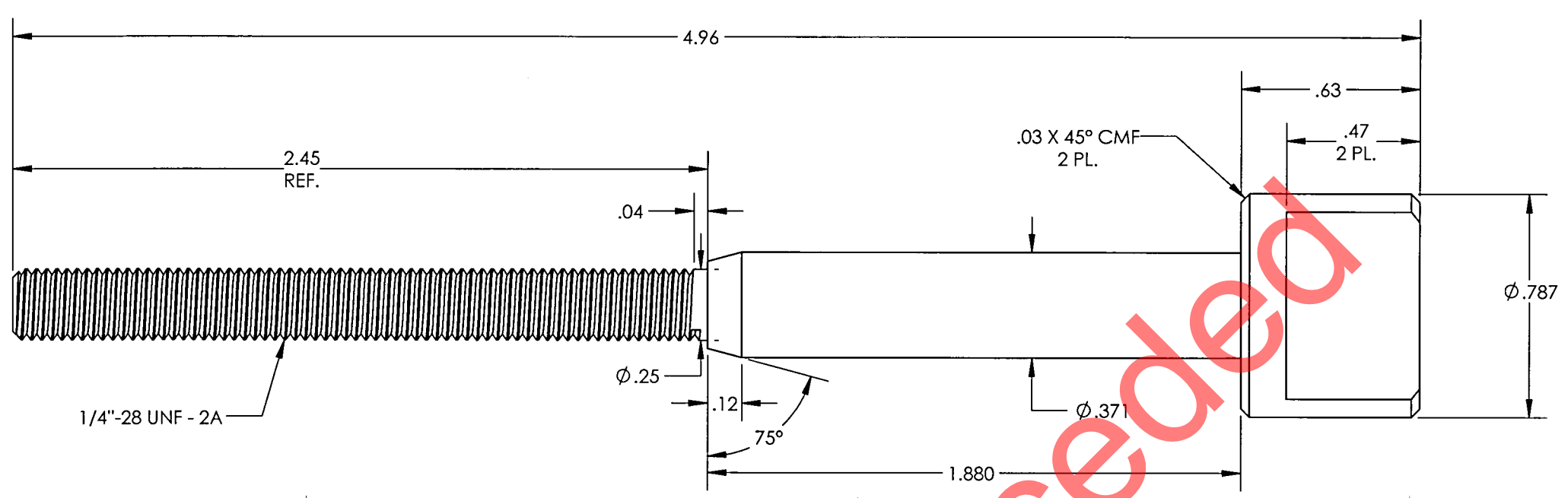
8 7 6 5 4 3 2 1

D

C

B

A

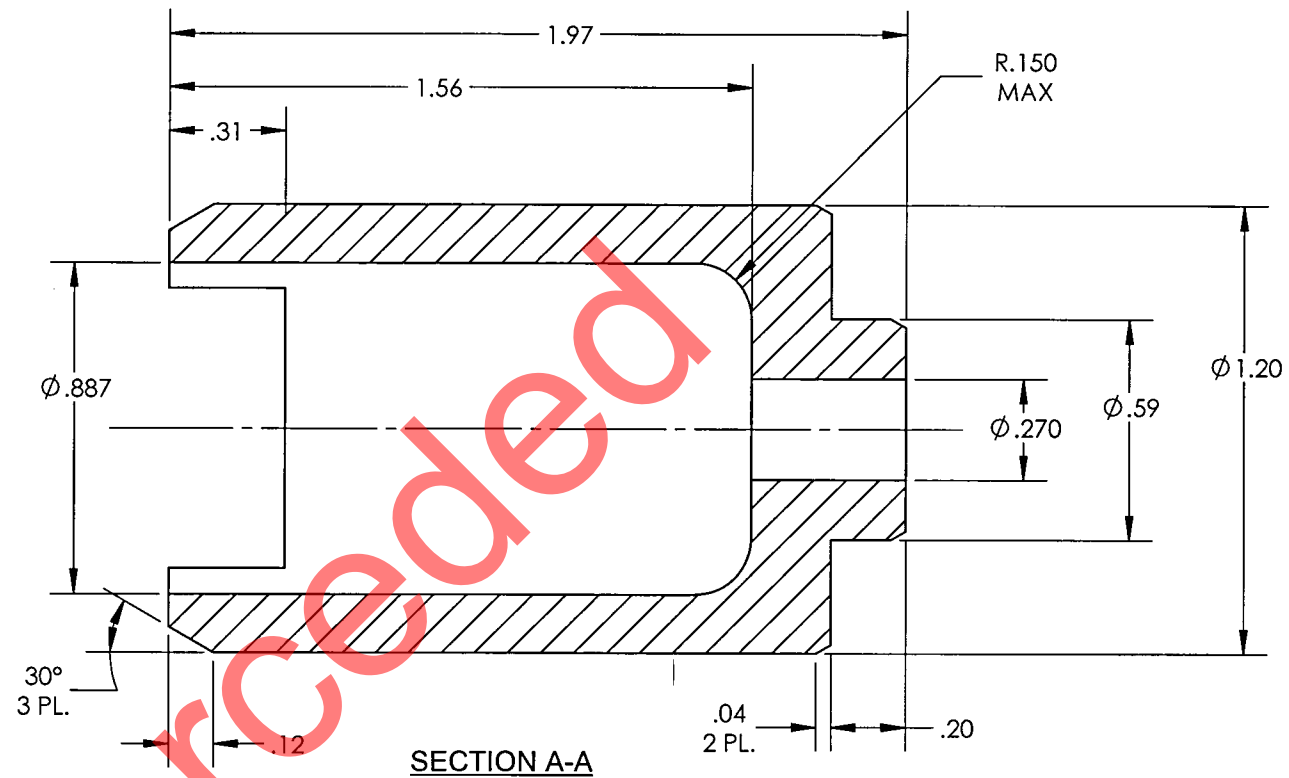
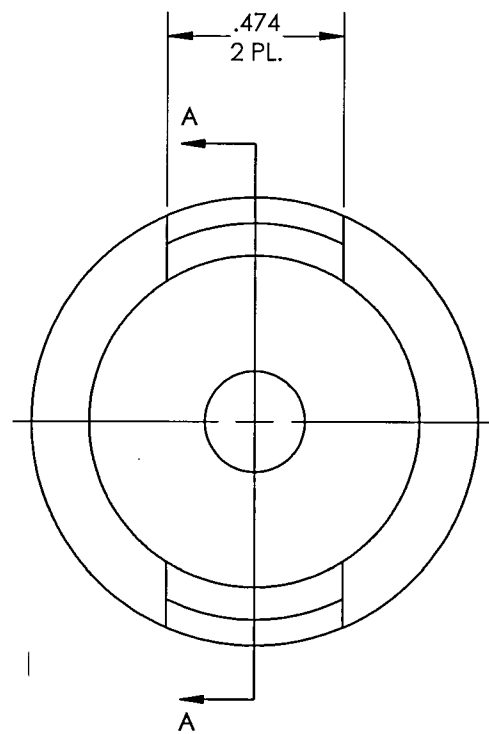


RBW6405G08732-3G-01 EXTRACTOR ROD

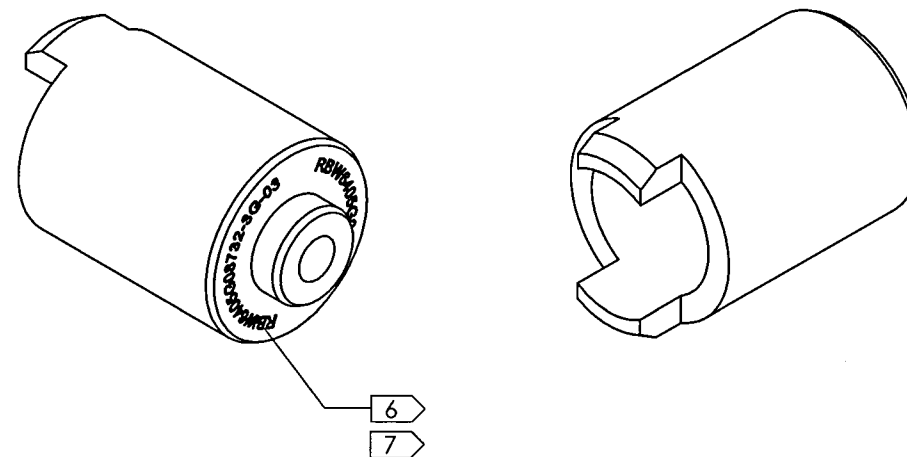
- NOTES:
- 1) MATERIAL: AISI 4140/4142 Q & T
 - 2) HEAT TREAT: 28-32 Rc
 - 3) FINISH: ZINC PLATE
 - 4) SPEC: ASTM B633 TYPE I, SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE P/N "RBW6405G08732-3G-01", ARIAL REGULAR, .05" HEIGHT, 0.010" DEPTH

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE EXTRACTOR ROD			
DWG NO. RBW6405G08732-3G-01			REV E
DESIGN BY:	VM 10/3/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 10/23/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 10/23/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DD 11/01/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/02/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/23/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.151 LBS
		SHEET 2 OF 3	
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8 7 6 5 4 3 2 1



RBW6405G08732-3G-03 RECEIVER



NOTES:

- 1) MATERIAL: 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: CLEAR ANODIZE
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE P/N "RBW6405G08732-3G-03" AND T/N "RBW6405G08732-3G", ARIAL REGULAR, 0.08" HEIGHT, 0.010" DEPTH
- 7) SAME PART AS RBW6405G08832-3G-07 EXCEPT THE MACHINE ENGRAVE IDENTIFICATION

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE RECEIVER			
DWG NO. RBW6405G08732-3G-03			REV E
DESIGN BY:	VM 10/3/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 10/23/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 10/23/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DD 11/01/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/02/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/23/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.10 LBS
		SHEET 3 OF 3	
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